

2112 INDUSTRIAL P.O. BOX 124
HOWELL, MI 48843

20L1359
PACKAGING ADHESIVE

www.nyatex.com

rev. date: 10/10/2016

20L1359 is a premium grade adhesive system designed especially for case sealing, carton sealing and other paperboard container closing and manufacturing applications.

Designed Uses:

Designed for hard-to-bond coated stock with quick setting capabilities. This adhesive is also formulated to bond some open-cell foam material to board.

Technical Specifications:

Odor and Appearance: Characteristic (slight ammonia) & white liquid (dries clear)

Viscosity: 1,650 ± 150 cP, RVF 3-20 @ 25 °C

Density: 8.9 ± 0.2 lbs/gal.

Solids: 55 ± 2%

pH: 5.0 ± 1.0

Flash Points: N/A

Film: Clear

Minimum Film Temp.: N/A

Borax Tolerance: Coagulates

Base: Synthetic latex

FDA Status: All components of 20L1359 are listed in FDA regulations 21 CFR 175.105 “adhesive” and may be used subject to the conditions of those regulations.

APPLICATION:

Surface Preparation:

Substrate must be clean, dry, and free of contaminants; e.g., release agents, dirt, dust, etc.

Application:

Extrude, spray, or roll

Cure-Air Dry:

16-24 hours at room temperature to handle.

Force Dry:

Recommend 10-20 minutes @ 160-260 deg. F.

Clean Up:

Use warm water and detergent (before cure)

Storage:

Store in controlled dry area. Keep well sealed and at ambient temperature. Avoid freezing temperatures.

Recommended Inventory:

90 days (1 yr shelf life)

Precautions

Health:

Work in well ventilated areas. Avoid prolonged or repeated contact with skin. Wear safety glasses. More details can be found on accompanying MSDS.

Environmental:

Incinerate or bury in landfill in accordance with all local, state, and federal regulations.

Standard Packaging:

55 Gallon Drums, 5 Gallon Plastic Pails, 1 Gallon Cans